



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D4418-1

Job Sheet 177996

Black
Gloss



Part No: D4418-1

Job Qty: 2 ea

Part Name: Step Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/24/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-07-12 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	2 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Machining-3		B. 18-06-07
100	Bandsaw	2 pcs	6/29/18	6/29/18	0.00	0.01	Bandsaw1		B. 18-06-07
110	CNC Vertical Machining	2 pcs	6/29/18	6/29/18	0.59	2.56	HAAS1-5		B. 18-06-07
120	QC	2 pcs	6/29/18	6/29/18	0.00	0.00	QC2 Machining-3		B. 18-06-07
130	QC	2 pcs	6/29/18	6/29/18	0.00	0.00	QC8 Machining-3		B. 18-06-07
140	HandFinish	2 pcs	6/29/18	6/29/18	0.00	0.08	HandFinish1		SA 18-06-13
145	Powdercoat	2 pcs	6/29/18	6/29/18	0.00	0.10	Powdercoat		SA 18-06-14
146	QC	2 pcs	6/29/18	6/29/18	0.00	0.00	QC3		SA 18-06-14
180	Packaging	2 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2	FP-001	SA 18-06-14
190	QC21-SA	2 Ea	6/29/18	6/29/18	0.00	0.00	QC21		SA 18-06-14

Part Op 100 - Cut Blank to 3.125"

Descriptions: 110 - 1-Machine per folio FB0063

M138839 START: 10:35 OUT: 370° FINISH: 11:05

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.000X03.500	6061-T6 Bar 2.00 X 3.50	.5200 ft (.26 ea)	90-Start up Operation	

5012849

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.000X03.500	1	8	0

Part Specifications



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could not be found.

Plex 6/6/18 9:50 AM dart.lacelle.linda

Container No: S080867



Part: D4418-1

Job No: 177996

Serial No/Batch: S080867

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/13/18

FIRST ARTICLE INSPECTION CHECKLIST

Measured by: <i>Da</i>			Audited by: <i>mf</i>			Preliminary Approval:		
Date: 18-06-07			Date: 18/06/13			Date:		
Rev	Date	Change				Revised by:	Approved	
A	12 05 15	New Issue				KJ	<i>[Signature]</i>	

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date:

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					